



TYPICAL SECTIONS AT LEVELS 2, 3, 4, 5, 6.

**DETAILS OF MANUFACTURE**

MAIN LEGS 2 1/4" x 2 1/4" x 3/16" ANGLE

GIRTS EXCEPT No. 1 1 1/4" x 1 1/4" x 1/8" ANGLE

No. 1 GIRT 1 1/4" x 1 1/4" x 1/8" ANGLE

BRACES 1 1/4" x 3/16" TWISTED FLAT MILD STEEL

LADDER STRINGERS & STEPS 1" x 1" x 1/8" ANGLE

STRINGERS NOTCHED TO TAKE STEPS

DROP STAYS 1 1/4" x 1/16" FLAT MILD STEEL.

MAIN LEG JOINTS 4 BOLTS 1/2" DIA

ALL OTHER BOLTS 3/8" DIA

**FINISH**  
STEEL MEMBERS NUTS & BOLTS HOT DIP GALVANIZED

**NOTE**  
ALL GIRTS BOLT OUTSIDE MAIN LEGS  
ALL BRACES BOLT INSIDE MAIN LEGS  
LADDER BOLTS INSIDE GIRTS

QUIRK'S VICTORY LIGHT CO. 33 FAIRWEATHER STREET BELLEVUE HILL N.S.W.				TITLE 40 FOOT TOWER FLAT TWISTED BRACING THROUGHOUT	DRAWING NUMBER 1114
				SCALE OF ISSUES	DATE
DRAWING NO.	DATE	SERIAL NO.	APPROVED	DATE	COM. SER. NO.